

**Garant**

**Indexable insert for turning VC.T 160404, for medium machining, Grade: HB7130-2**

**Order data**

Order number	261458 HB7130-2
GTIN	4062406750473
Item class	21G

**Technical description**

Cutting depth $a_p$	0.5 - 2.5 mm
Number of changes/inserts	2
Main application	M
Feed $f$	0.1 - 0.4 mm/rev.
ISO code indexable insert	VCMT 160404
Cutting speed $v_c$ main application	70 - 240 m/min
Corner radius	0.4 mm
Tool material	Carbide
Grade	HB7130-2
Tolerance	M

Cutting conditions	slightly interrupted
Chip breaker	VM
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning